



Technical Data Sheet

MATERIAL PROPERTIES*: Gylon®3500

Colour: Fawn

Composition: PTFE with silica Fluid Services: Strong acids

(except hydrofluoric), steam, solvents, hydrocarbons, chlorine

and cryogenics

Temperature¹, $\mathbb{F}(\mathbb{C})$

Minimum: -450 (-268) Maximum: +500 (+260) Pressure¹, Maximum, psig (bar): 1200 (83)

 $P \times T \text{ (max.)} 1$, psig $\times \mathbb{F} \text{ (bar } \times \mathbb{C})$:

1/32 and 1/16": 350,000 (12,000) 1/8" 250,000 (8,600)

Flammability: Will Not Support Flame

Bacterial Growth: Will Not Support

Meets Specifications: ABS (American Bureau of Shipping), FDA (Food

and Drug Administration) and USDA (US

Department of Agriculture)



ASTM F36 Compressibility, average, %: 7-12
ASTM F36 Recovery, %: 40
ASTM F38 Creep Relaxation, %: 18

ASTM D1708 Tensile, Across Grain, psi (N/mm2): 2000 (13.8)
ASTM D792 Specific Gravity: 2.10

ASTM D1708 Modulus @ 100% Elongation, psi (N/mm2): 1600 (11.0)

ASTM F433 Thermal Conductivity (K), W/m°K (Btu.·in./hr.·ft.2 ·°F): 0.36-0.45 (2.50-3.15)

SEALING CHARACTERISTICS*

| | ASTM F37B – Fuel A | DIN 3535 – Nitrogen |
|--------------------------------|--------------------|---------------------|
| Gasket Load, psi (N/mm2): | 1000 (7) | 4640 (32) |
| Internal Pressure, psig (bar): | 9.8 (0.7) | 580 (40) |
| Leakage | 0.22 ml/hr. | <0.015 cc/min |

Notes: * This is a general guide and should not be the sole means of selecting or rejecting this material. This data sheet covers basic information, for more comprehensive information, please contact us. ASTM test results in accordance with ASTM F-104; properties 1 Based on ANSI RF flanges at our preferred torque. When approaching maximum pressure, continuous operating temperature, minimum temperature or 50% of maximum PxT, consult us. Minimum temperature rating is conservative.



UK GASKET & SEALING ASSOCIATION Care should be taken in selecting the most suitable quality for each application. Advice is available, but final responsibility remains with the customer.

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